



## The Company

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Small Business

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SHEPRA Inc. was established in 2007, as a Florida corporation, by its founder Stephen Roadfeldt, PhD. Our mission is to provide management/administrative, engineering and technology consulting services to both government and commercial clients. The company currently operates in Florida, Indiana, Ohio and Virginia with its corporate offices located in Punta Gorda, Florida. The company has experienced steady growth since its founding and currently leads teams of other small and large businesses to deliver quality solutions to our customers.

The company is organized in to three divisions – Management, Engineering and Technology.

### MANAGEMENT/ADMINISTRATIVE

Industrial Base / Industrial Base / Supply Chain Management- conduct market intelligence, business case analysis, and value stream mapping. Develop and implement strategic solutions to assist our clients by formulating and presenting workable options to difficult long-term issues.

Operational/Administrative Business Support Services –All phases of program or project management, from planning to closeout. Operational/administrative business support services in order to carry out program objectives. Other activities related to carry out client program objectives.

Decision Support & Survey Services – using a variety of methodologies, including survey planning, design, and development; survey administration; data validation and analysis; reporting, and stakeholder briefings. Facilitation and related decision support services.

Acquisition Management Support Services – pre and post award acquisition planning, market research, recommending procurement strategy, researching/creating independent government cost estimates, and the development of Statements of Work (SOW) or Performance Work Statements (PWS).

Program/Project Management Services – manage projects, strategy formulation, process development, business policy and regulation development assistance, research, evaluations, studies, analyses, scenarios/simulations, reports, and subject matter experts.

### ENGINEERING

Composites Technology- aerospace OEM experience with carbon fiber / polymer matrix, ceramic matrix and metal matrix composites in the aspects of design, analysis and manufacturing / ManTech. Materials systems: Woven Fabric, UD tape, Sheet Molding and Bulk Molding Compounds. Fabrication Processes: Hand lay-up / Vacuum Bag, Filament Winding / Braiding, Pultrusion, Autoclave and Resin Transfer Molding (RTM) and Vacuum Assisted Transfer Molding (VARTM).



Conventional Manufacturing- experience in the implementation of conventional manufacturing processes such as CNC machining /milling, coordinate measuring machine (CMM) processes, lean manufacturing (six sigma and lean Kaizen), and cell manufacturing.

Operational Analysis- aerospace OEM and DOD experience performing modeling and simulation of production work flow and supply chain processes.

Additive Manufacturing – aerospace OEM and DOD experience in R&D of new materials, AM system design and implantation of AM with respect to policy & procedures, technology and economic considerations.

Materials Engineering – evaluate materials and processes to support design and manufacturing. Provide Materials Review Board (MRB) analysis and justification to support production programs.

Electrical/Electronic Engineering – analog and digital circuitry, common communications protocols, electron and microwave tubes, and technical documentation packages.

Environmental Program Support – planning, analysis, environmental assessments and studies.

### TECHNOLOGY

Information Technology Professional Services – Includes resources and facilities management, database planning and design, systems analysis and design, network services, programming, conversion and implementation support, network services project management, data/records management and Geospatial systems and analysis.

Strategic Planning for Technology Programs/Activities Services – the definition and interpretation of high level organizational engineering performance requirements such as projects, systems, missions, etc., and the objectives and approaches to their achievement.